

AMENDMENT(S) TO THE SPECIFICATION

Please replace the paragraph beginning at page 5, line 18, with the following rewritten paragraph:

Figure 1 illustrates an axle 1 seen from the front, built up of a drum 2 and two shaft ends 3, 4. Each shaft end 3, 4, ~~possibly in~~ which may have the form of part of a spline joint, is mounted on a torque transmitting plate 50 which in turn covers the end part 22 of the drum 2. Two shaft ends 3, 4, each with a plate 50, together with a drum 2, constitute the axle 1 of a brush roller.

Please replace the paragraph beginning at page 6, line 9, with the following rewritten paragraph:

Figures 4A and 4B show an individual segment 7.1 with its extruded aluminium section, seen from the end. When an aluminium section 7 is extruded through a die, all the holes in the die will give the aluminium section 7 an elongate shape. The pattern of holes in a die corresponds with the cross section of the section. In order to reduce the cost at manufacture, as well as the weight, and to increase the rigidity of the section 7, the section is provided with a number of cavities 20.1 - 20.6, four of which are situated in the beams 9.1, ... 9.4, and two in the section 7. The two cavities 20.2, 20.4 in the section are formed by the section having double walls and the cavities being separated by radially reinforced spacers 60 extending axially along the entire length of the segment. In this example there are two more holes - the two circular, threaded holes 21.1, 21.2 intended for use when assembling the plate 50 with its shaft ends 3, 4 to the end part 22 of the drum 2, see figure 1. Each beam 9.1 ... 9.4 in the segment ~~[[7,1]]~~ 7.1 exhibits a first side part 25.1 and a second side part 25.2, each with a longitudinal slot 26.1, 26.2. Each slot 26.1, 26.2 in each beam 9.1, ... 9.4, is at the same distance from the central point 12 of the drum. The openings of the slots 26.1, 26.2 face the U-shaped channel 10.1 ... 10.16. The openings 11 of the U-shaped channels 10.1 ... 10.16 face away from the centre 12 of the drum 2.